



**THE WORLDWIDE
DIVING STANDARD**

VIKING™ HD



Viking HD with SL27 yoke (insert shows a black Viking HD with SL27 yoke).

The Viking HD is considered to be the industry standard for commercial diving worldwide. Built to withstand the rigours of diving in a harsh working environment. Whether the job is cleaning a ships hull, carrying out welding and inspection, or clearing a fouled propeller, the Viking HD is equal to these tasks and more.

- Heavy duty material to withstand the harshest environments
- Internal stitched and taped seams
- External vulcanized seams for security
- Easy to clean when diving in contaminated water
- Easy to repair, minimizing downtime

SUIT MATERIAL

Blend of natural and synthetic rubbers (NR/EPDM), on a 2-way stretch knitted polyester lining.
Total material weight is 1550 g/m² ± 100 g/m².

SEAMS

Internal seams are stitched together with an elastic tape for security. External seams are vulcanized with a 25 mm rubber tape.

COLOR

Red with black reinforcements, or all black.

SIZE RANGE

- Viking Regular: 01/MED, 02/LGE, 03/EXL, 04/XXL
- Viking Wide: 01/MED, 02/LGE, 03/EXL, 04/XXL

See the Viking size chart for detailed size measurements along with boot sizing.

Vulcanized rubber suits are not custom built due to dependency of aluminum mannequins for vulcanization. Extension and shortening of arm and leg length is possible and offered separately.



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Internal stitched seam

REINFORCEMENTS

Additional layers of anti slip textured rubber are applied to areas at risk of wear. The shoulders and zipper are reinforced. The front of the legs down to the boots, and around the boots are also protected from abrasion and puncturing.

ZIPPER

A 90 cm long Heavy Duty zipper is placed across the shoulders. The zipper is gas and watertight.

VALVES

Standard configuration includes the following:

- Push protected inlet valve, positioned centrally on the chest
- Hose: CEJN fitting, 80 cm long
- Viking X2 exhaust valve, placed on the upper left arm

NECK SEAL

The Viking HD is fitted with a Surveyor latex neck seal as standard. Option: Viking Quick Connect collar system which allows for quick changing of broken seals.

YOKE OPTIONS

A full range of rubber helmet yokes is available to fit all of the popular demand and freeflow helmets such as SL27/37/47 etc, AH3/5, Desco, Deepsea and Genesis.

HOOD OPTIONS

Viking HD suits may be fitted with a wide range of hood options as follows: Surveyor latex hood + thermal inner hood, Nautic neoprene hood with smooth face seal, Turbo black rubber hood or Magnum black rubber hood.

CUFFS

Latex HD cuffs are the standard fitment. Alternatively the suit can be fitted with a rubber cuff ring system or the Viking Bayonet Ring System. Both systems make the fitment of rubber or latex gloves and mittens possible.

FOOTWEAR

The standard boots are an extension of the leg, where a heavy duty flexible rubber outsole is stitched and taped to the end. The outsole features a non slip surface for grip. Alternative boot options are available.

INCLUDED WITH EACH DELIVERY

Each suit comes supplied with suspenders, carry bag, user manual, repair kit and zip care materials.

CERTIFICATION & APPROVALS

- EN 14225-2:2005
- HZ approval
- BIO approval

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