

SEACON[®]



Micro WET-CON SPLIT SERIES

UNDERWATER ELECTRICAL WET-MATE CONNECTORS

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INTRODUCTION

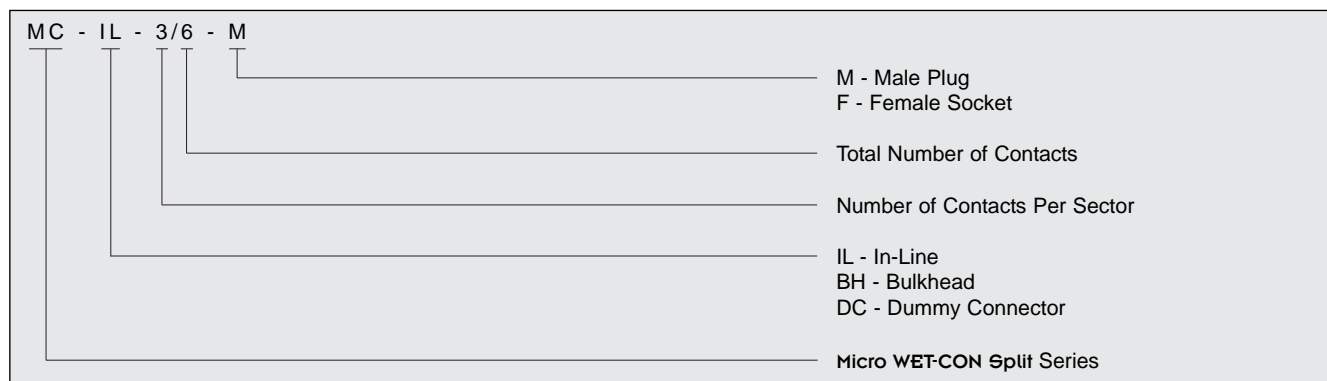
SEA CON® has added a range of split connectors to its popular Micro WET-CON wet-mate series. This series of connectors was originally developed to provide all the features of the **ALL-WET** connector range, but in a miniature industry standard configuration. The split connector range prevents costly 'Y' assemblies and allows ease of replacement of break-outs by the customer. This smaller connector series offers the same flexibility and reliability as SEA CON®'s standard rubber molded connectors, in a lightweight and user-friendly model.

AVAILABILITY

The Micro WET-CON Split series is currently available in six different configurations ranging from 6 to 16 contacts rated upto 600 VDC (dependent on cable) with a mated pressure rating of 10,000 psi.

APPLICATIONS

Applications include underwater television and lights, diver communications, ROV systems, submersibles, towed-array cable systems, current meters, animal migration research and food processing equipment.

PART NUMBER SYSTEM - EXAMPLE**GENERAL INFORMATION**

COMPONENT	MATERIAL
MOLDED BODY	Neoprene
BULKHEAD BODY	Brass (CA #360)
CONTACTS	Brass-gold plated
BULKHEAD N & W	Brass (CA #360)
O-RING	Nitrile (formerly known as Buna N)
LOCKING SLEEVE	Delrin® (DuPont trademark for Acetal Resin)
HOOK-UP WIRE	Teflon® (Registered trademark for DuPont), #20 AWG

CATEGORY	VALUE
OPEN FACE PRESSURE	Up to 10,000 psi (700 bar) optional and needs to be specified
MATED PRESSURE	Up to 10,000 psi (700 bar)
VOLTAGE RATING	Up to 600 VDC (dependent on cable)
CURRENT RATING	Up to 19 amps per contact*
INSULATION RESISTANCE	>200 megohms @ 300 VDC
CONTACT RESISTANCE	<0.01 ohms
AIR MATE	>1,000 cycles
UNDERWATER MATE	>500
OPERATING TEMPERATURE	25° to 140°F (-4° to 60°C)
MOUNTING TORQUE	50 in-lb In dry stainless 1/2" long Female threads

IN-LINE CABLE

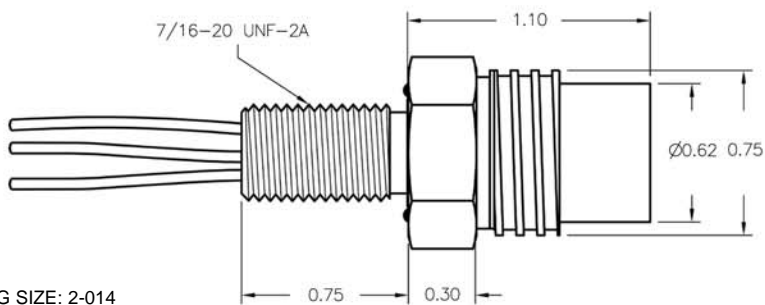
MC-5/15	20/5 Neoprene jacket, rubber insulated 2.8 amp (300V). Color code: Contact 1 Black, Contact 2 White, Contact 3 Red, Contact 4 Green, Contact 5 Orange.
MC-2/6 & MC-2/12	22/2 Neoprene jacket, Teflon® (Registered trademark for DuPont) insulated 1.5 amp (600V). All contacts white and individually identified by color or flagged ends.
MC-8/16	22/8 Neoprene jacket, Teflon® (Registered trademark for DuPont) insulated 1.0 amp (600V). All contacts white and individually identified by color or flagged ends.
MC-3/6 & MC-3/15	22/TSP Neoprene jacket, TSP (Twisted Shielded Pair), Teflon® (Registered trademark for DuPont) insulated 1.5 amp (600V). Color code: Contact 1 Black, Contact 2 White, Contact 3 Shield.

NOTES:

- * Maximum carrying capacity for contacts may be affected by cable selection.
- Connectors are designed for installation on one atmosphere vessels. Contact SEA CON® for recommendations if using compensated vessels.

Micro WET-CON SPLIT SERIES MC-BH-F (6 contacts)

Micro WET-CON Split Bulkhead Connector Female Socket

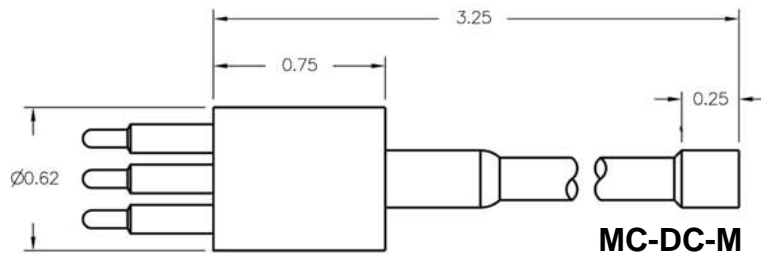


NOTE:

- O-RING SIZE: 2-014

Micro WET-CON SPLIT SERIES MC-IL-M (6 contacts)

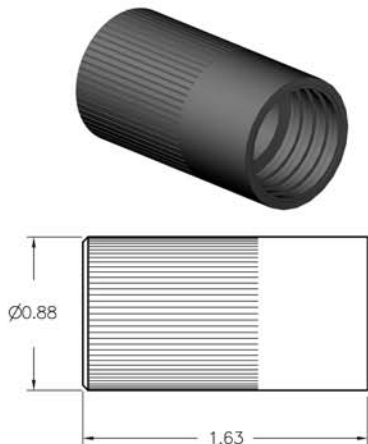
Micro WET-CON Split In-Line Connector Male Plug



OPTIONAL PARTS

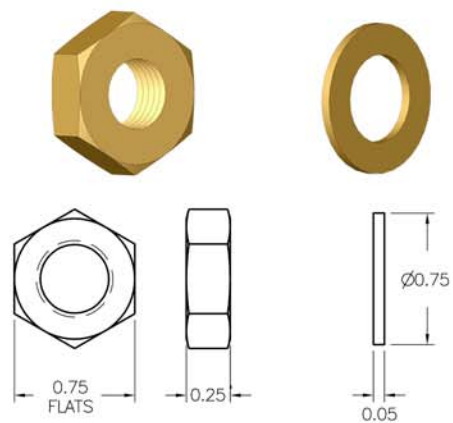
Micro WET-CON SPLIT SERIES MC-DLS-F (6 contacts)

Micro WET-CON Split Dummy Locking Sleeve Female Socket



Micro WET-CON SPLIT SERIES HEX NUT AND WASHER (6 contacts)

Micro WET-CON Split Bulkhead Connector



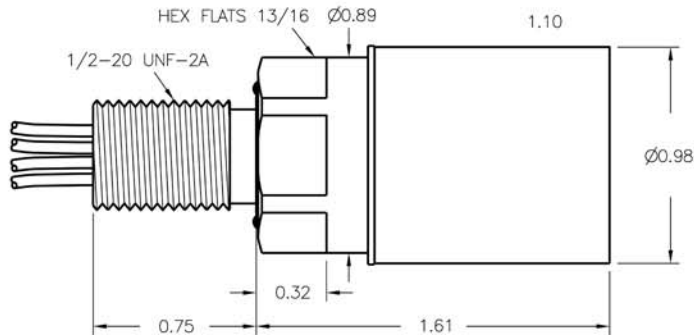
STD - BRASS
(Stainless Steel and others upon request)

NOTES:

- For interface details please contact SEA CON®.

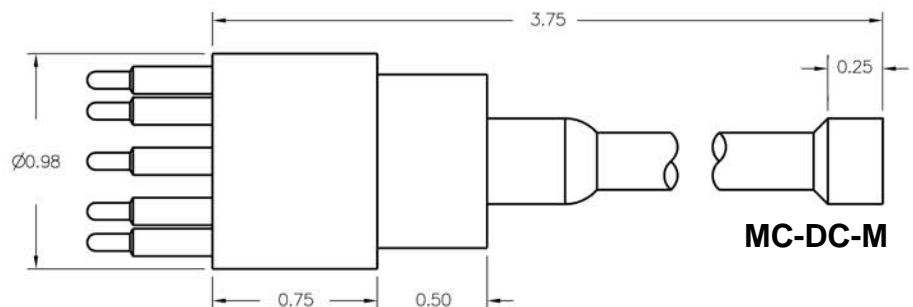
Micro WET-CON SPLIT SERIES
MC-BH-F
(12 - 16 contacts)

Micro WET-CON Split Bulkhead Connector Female Socket



Micro WET-CON SPLIT SERIES
MC-IL-M
(12 - 16 contacts)

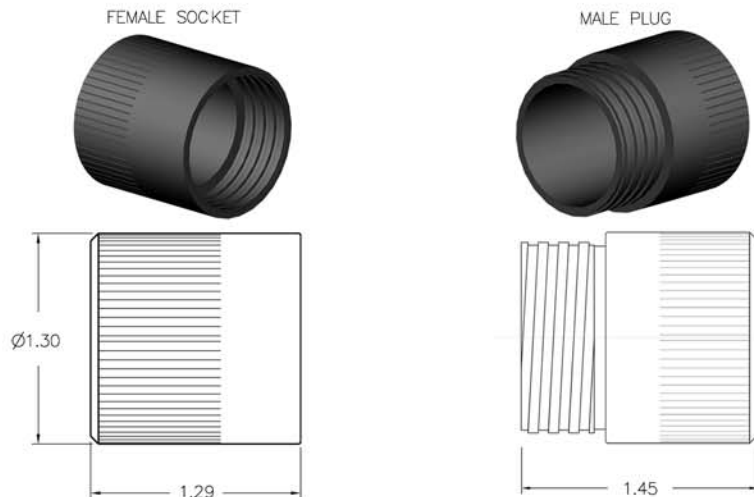
Micro WET-CON Split In-Line Connector Male Plug



OPTIONAL PARTS

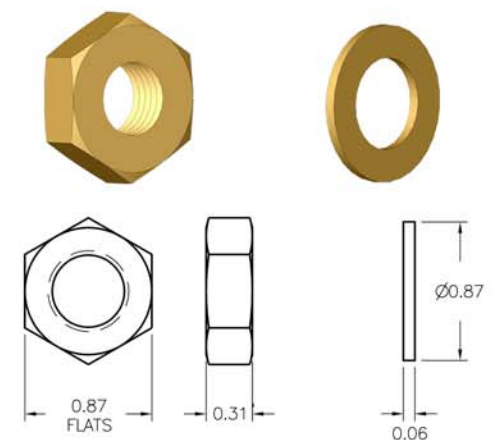
Micro WET-CON SPLIT SERIES
MC-DLSA-F/M
(12 - 16 contacts)

Micro WET-CON Split Dummy Locking Sleeve Female Socket/Male Plug



Micro WET-CON SPLIT SERIES
HEX NUT AND WASHER
(12 - 16 contacts)

Micro WET-CON Split Bulkhead Connector

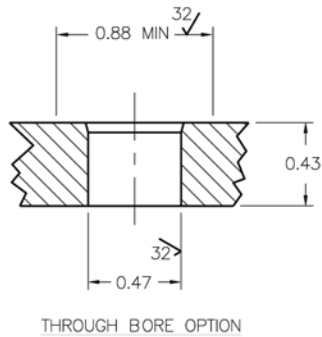


NOTES:

- For interface details please contact SEA CON®.

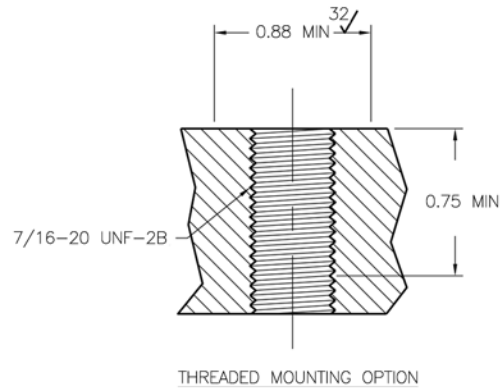
Micro WET-CON SPLIT SERIES
MC-BH *
(6 contacts)
THROUGH BORE OPTION

Micro WET-CON Bulkhead Connector



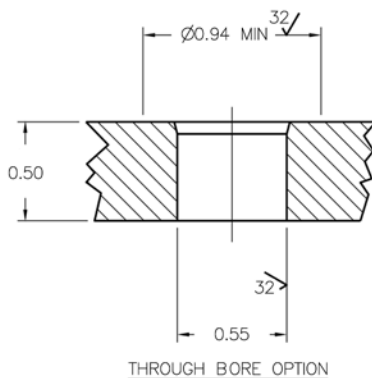
Micro WET-CON SPLIT SERIES
MC-BH
(6 contacts)
THREADED MOUNTING OPTION

Micro WET-CON Bulkhead Connector



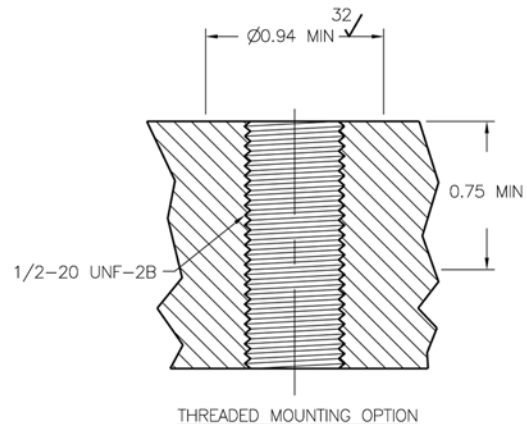
Micro WET-CON SPLIT SERIES
MC-BH **
(12 - 16 contacts)
THROUGH BORE OPTION

Micro WET-CON Bulkhead Connector




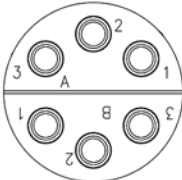
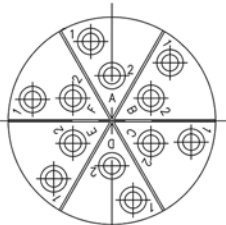
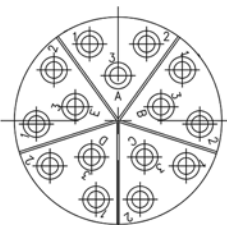
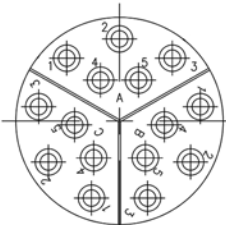
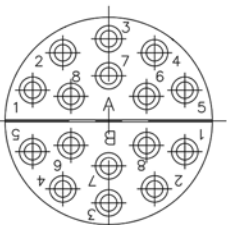
Micro WET-CON SPLIT SERIES
MC-BH
(12 - 16 contacts)
THREADED MOUNTING OPTION

Micro WET-CON Bulkhead Connector



NOTES:

- * This option requires the 7/16 Hex Nut, Washer and MIN Ø0.88 clearance on low pressure side of wall.
- ** This option requires the 7/16 Hex Nut, Washer and MIN Ø0.94 clearance on low pressure side of wall.

SIZE	Micro WET-CON SPLIT CONTACT CONFIGURATIONS (FEMALE FACE VIEW ONLY - NOT TO SCALE)*			
6	 <p>MC-BH-2/6-FS SPLIT</p>	 <p>MC-BH-3/6-FS SPLIT</p>		
12-16	 <p>MC-BH-2/12-FS SPLIT</p>	 <p>MC-BH-3/15-FS SPLIT</p>	 <p>MC-BH-5/15-FS SPLIT</p>	 <p>MC-BH-8/16-FS SPLIT</p>

NOTES:
· * For male face view contact configurations available please contact SEA CON®.

HANDLING PROCEDURES AND SPECIAL CAPABILITIES



SEA CON GLOBAL PRODUCTION

Callejon Terrazos #8, Local 2-C,
Las Brisas 1ra. Seccion,
Tijuana, B.C., Mexico C.P. 22610.
TEL: +52 (664) 626-2726
FAX: +52 (664) 686-8922
E-Mail: sales@seaconglobal.com
Website: www.seaconglobal.com
Dial from U.S.A. TEL: +1 (619) 308-7901
TOLL FREE: (888) 562-7072
FAX: +1 (619) 308-7900



SEA CON®

1700 Gillespie Way,
El Cajon, California 92020, USA.
TEL: +1 (619) 562-7071
FAX: +1 (619) 562-9706
E-Mail: seacon@seaconworldwide.com
Website: www.seaconworldwide.com



SEA CON US GULF AREA SALES OFFICE

14511 Old Katy Road, Suite 300,
Houston, Texas 77079, USA.
TEL: +1 (281) 599-3509
FAX: +1 (281) 599-3517
E-Mail: gulfcoastsales@seaconworldwide.com
Website: www.seaconworldwide.com



SEA CON US EAST COAST SALES OFFICE

50 Airport Road,
Westerly, RI 02891, USA.
TEL: +1 (401) 348-0155
FAX: +1 (401) 348-0227
E-Mail: eastcoastsales@seaconworldwide.com
Website: www.seaconworldwide.com



SEA CON FLORIDA SALES OFFICE

Building B, Suite 22,
3959 South Nova Road,
Port Orange, Florida 32127, USA.
TEL: +1 (281) 802-5504
E-Mail: steven.thumbeck@seacon-ap.com
Website: www.seaconworldwide.com



SEA CON ADVANCED PRODUCTS, LLC

1321 Nelius Road, P.O. Box 767,
Bellville, Texas 77418, USA.
TEL: +1 (979) 865-8846
FAX: +1 (979) 865-8859
E-Mail: sales@seacon-ap.com
Website: www.seacon-ap.com



SEA CON BRAZIL

Rua Conde de Bonfim 120 sala 212,
Tijuca, Rio de Janeiro,
Brazil, CEP: 20520-053.
TEL #1: +55 (21) 3592-0920
TEL #2: +55 (21) 3594-0920
CELL: +55 (21) 8849-3336
E-Mail: renata@seacon-ap.com
Website: www.seaconworldwide.com



SEA CON (europe) LTD

Seacon House, Hewett Road,
Gapton Hall Industrial Estate,
Great Yarmouth, Norfolk, NR31 0RB, UK.
TEL: +44 (0) 1493-652733
FAX: +44 (0) 1493-652840
E-Mail: sales@seaconeurope.com
Website: www.seaconeurope.com



SEA CON PHOENIX, LLC

15 Gray Lane, Suite 108,
Hopkinton Industrial Park,
Ashaway, RI 02804, USA.
TEL: +1 (401) 637-4952
FAX: +1 (401) 637-4953
E-Mail: sales@seaconphoenixllc.com
Website: www.seaconphoenixllc.com

Even though these procedures appear simple, only qualified technicians should perform the installation and maintenance.

Connectors are designed for installation on one atmosphere vessels. Contact **SEA CON®** for recommendations if using compensated vessels.

INSTALLATION PROCEDURES

Torque values referenced in this literature assume installation into dry metal threads. For other applications, please contact **SEA CON®** for recommendations.

BULKHEAD CONNECTOR (BC): The BC may be installed using one of two methods. The preferred method is to spotface the bulkhead surface and thread the hole, then screw the connector by means of a nut and washer. The bored hole (or threaded hole) should be free of any "burrs" and all o-ring sealing surfaces polished to a number 32 finish. Lubricate the BC o-ring with an appropriate silicone spray or grease before installing. This lubrication should be applied to form an adequate film. Excessive lubrication is detrimental to the operation of the connector. Bulkhead nut, if used, should not be over-torqued.

IN-LINE CONNECTOR: Lubricate the sealing areas around the male pins, using an appropriate silicone spray, or grease lightly.

CARE AND MAINTENANCE

The **WET-CON** and **Micro WET-CON** connectors require very little maintenance. They are designed to be used in harsh environments and thus limited amounts of dirt and grit do not affect their performance.

It is recommended that, upon disconnecting or retrieving the system, the connectors be cleaned, to storage (if possible, remate with dummy plugs). Prior to deployment the following maintenance procedure is recommended:

1. Demate the connector set.
2. Flush connector interface with fresh water (deionized water if available), remove all dirt, grit and grease.
3. Inspect for damage in sealing areas, excessive corrosion, debonding of the cable and connector interface and cuts in the cable jacket.
4. Apply thin film of dielectric compound (DC) grease, silicon based, to sealing areas of male connector and across the face of the female connector*. If the BC is removed from it's housing then replace facial o-ring and make sure that o-rings are lubricated and in good condition.
5. Mate the connector halves, wipe away any excess grease off the interface line of the mated set.

* **CAUTION:** The use of some oil-based propellants in spray cans can cause conductivity problems in neoprene.

CABLE AND CONTINUITY PRESERVATION

Avoid sharp bends in cables. Cables subjected to vibration or exposed to seawater drag should be adequately clamped to prevent conductor fatigue and ultimate failure.

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